

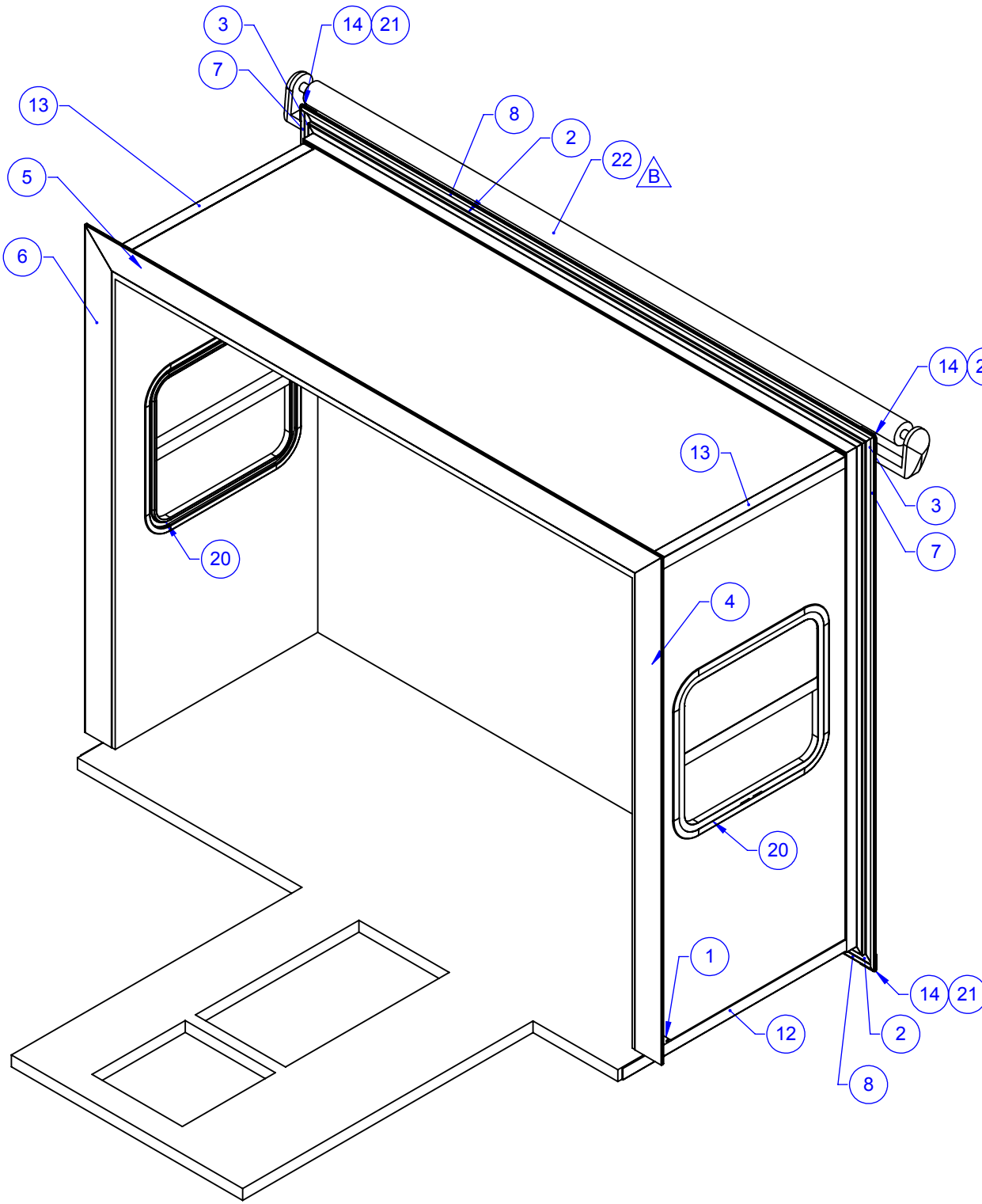
PRODUCTION

D

C

B

A



PRODUCTION

3

2

1

ITM	PARTNO	QTY.	DESCRIPTION	WIDTH	LENGTH	NOTE	
1	B15-0122	2	PLATE- ALUM .125 X 3 X 3 TRI W/HLS				
2	A15-0612	2	EXTR-ALUM S/O BOX EXT x 168 (BLK)		85 1/4"	SEE DETAIL	
3	A15-0612	2	EXTR-ALUM S/O BOX EXT x 168 (BLK)		68 3/4"	SEE DETAIL	
4	A15-0241	1	EXTRUSION-ALUM SLIDE-OUT INT w/-SLOT x 168		65 7/16"	SEE DETAIL	
5	A15-0241	1	EXTRUSION-ALUM SLIDE-OUT INT w/-SLOT x 168		85 7/8"	SEE DETAIL	
6	A15-0241	1	EXTRUSION-ALUM SLIDE-OUT INT w/-SLOT x 168		65 7/16"	SEE DETAIL	
7	R40-0040	2	SEAL- (D) .36 X .5 W/PSA/LTI		68 11/16"		
8	R40-0040	2	SEAL- (D) .36 X .5 W/PSA/LTI		85 3/16"		
9	R40-0040	1	SEAL- (D) .36 X .5 W/PSA/LTI		65 7/16"		
10	R40-0040	1	SEAL- (D) .36 X .5 W/PSA/LTI		85 7/8"		
11	R40-0040	1	SEAL- (D) .36 X .5 W/PSA/LTI		65 7/16"		
12	P77-0006	2	MLDG-CRNR 1 1/2X1 1/2 W/HLS PC BLK		33 7/16"		
13	P77-0006	2	MLDG-CRNR 1 1/2X1 1/2 W/HLS PC BLK		28 7/8"		
14	E63-2118	4	TRIM-CORNER S/O MLDG (OXW ABS)				
15	M68-1003	38	SCREW- TEK #10 X 3/4 PFH				
16	M71-0804	14	SCREW- TEK #8 X 5/8 PPH				
17	M73-1026	52	SCREW-TEK#10-16X1 1/4POH W/EVLB(BLK				
18	R20-3005	25.23	TAPE- SLNT 5/8IN W/2SD ADH(ETRNBND)				
19	R24-0055	1	TAPE- DB 1/16 X 1/2 VHB (3M 4936F)	0	0		
20	J86-0233	2	WDW-VSLDR 5690.201.217.080/HEHR				
21	N22-9040	4	PLATE-CORNER (.063) 3/8 x 1 1/2 x 1 1/2				
B	22	L71-0286	1	AWNING-88IN S/O DOM BLK	0	0	
B	23	L71-0302	1	KIT-AWNING HARDWARE TOPPER DOM	0	0	

D

C

B

A

PRODUCTION

NOTES:
1. THIS COMPONENT MUST MEET OR EXCEED THE REQUIREMENTS OF FMVSS 302 AND/OR CMVSR 302

REVISIONS				APPROVALS				UNLESS OTHERWISE SPECIFIED		TITLE SLIDEOUT- SEALS BEDROOM			
REV	DESCRIPTION	BY	RELEASED	DRAWN	044ramsev	DATE	06/10/14	TOLERANCES					
B	REPLACED L71-9776 W/ L71-0286 AND KIT(L71-0302)	044mackla	02/18/15	CHECKED	044sundhr	DATE	02/18/15	X.XX ± .03 FRACTIONS ± 1/32					
A	INITIAL RELEASE	044ramsev	06/25/14	ENG APPR.	044sundhr	DATE	02/18/15	X.XXX ± .015 ANGLES ± 1°					
				BOM APPR.	+	DATE	+	UNITS OF MEASURE IN		SCALE	SIZE	DWG NO.	REV
				DSN APPR.	+	DATE	+			1:16	B	27F00093	B

PRODUCTION

PRODUCTION

4

3

2

1

D

C

B

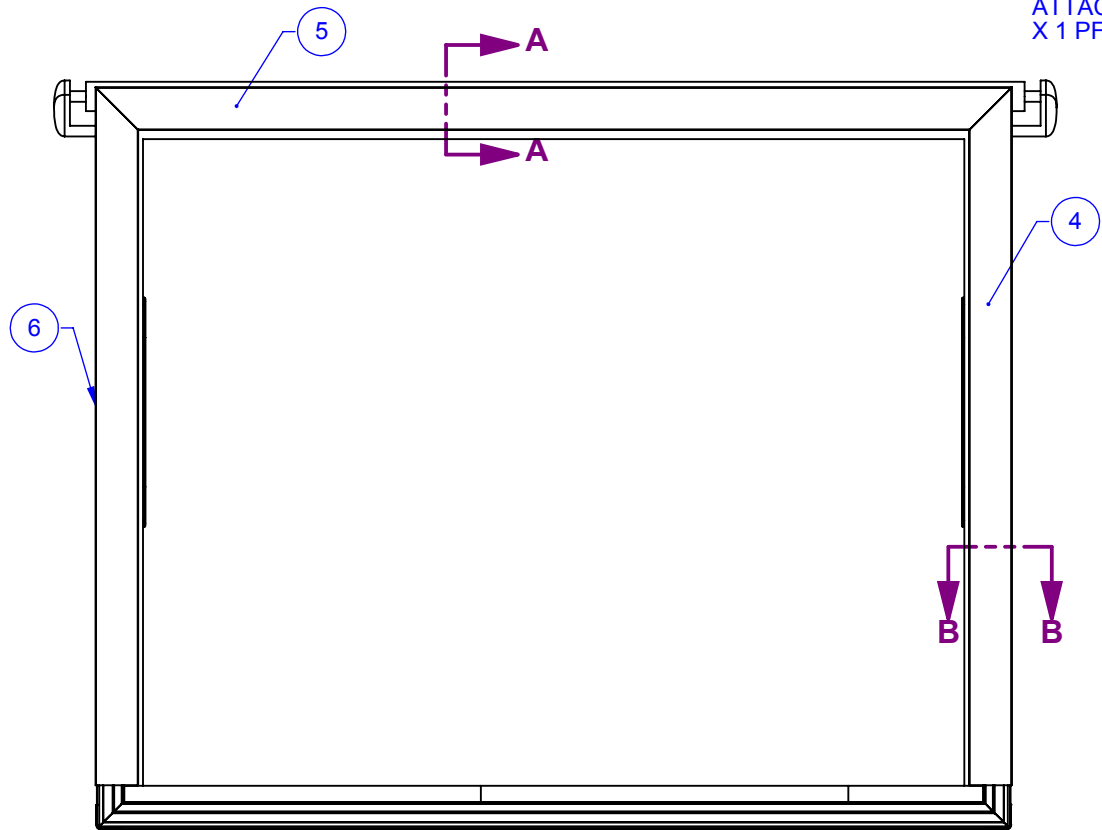
A

D

C

B

A



ATTACH W/SCREW TEK-#8
X 1 PFH (BLK)(M68-2807)

ATTACH W/SCREW TEK-#8
X 1 PFH (BLK)(M68-2807)

APPLY 3/8" BEAD OF SEALANT (R14-0077)
PRIOR TO SECURING IN PLACE

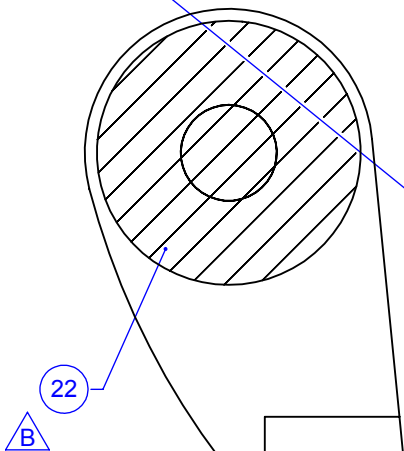
APPLY 3/8" BEAD OF SEALANT (R14-0077)
PRIOR TO SECURING IN PLACE

SCREW-TEK #8 X 3/4 PFH
STALGARD (M68-0804)

SCREW-TEK #10-16X1 1/4
POHW/EVLN BLK (M73-1026)
@ 6" O.C.

ATTACH W/ SCREW-TEK #8 X 3/4
PRH PLT (M68-0805)

SECTION B-B



1 3/4"
(FROM BOTTOM
OF TRIM)

SCREW-TEK #10-16X1 1/4POUH
W/EVLN BLK (M73-1026) @ 6" O.C.

SEALANT-CLEAR NON-YEL (SIA 477)
(R14-0075) 1/4 DIA BEAD (TYP) AFTER
SECURING IN PLACE.

SCREW-TEK1/4-14 X 4 PFFH
PLTD (M68-1440 @10" O.C.
PREDRILLED 5/16 HOLE THRU
SLIDE-OUT CEILING AND
COUNTERSINK.

TAPE- SLNT 5/8IN W/2SD
ADH(ETRNBNB)(R20-3005)

SCREW-TEK #8 X 3/4 PFH
STALGARD (M68-0804)

SECTION A-A

REVISIONS				APPROVALS				UNLESS OTHERWISE SPECIFIED		TITLE			
REV	DESCRIPTION	BY	RELEASED	DRAWN	DATE	CHECKED	DATE	TOLERANCES		SLIDEOUT- SEALS BEDROOM			
B	REPLACED L71-9776 W/ L71-0286 AND KIT(L71-0302)	044mackla	02/18/15	044ramsev	06/10/14	044sundhr	02/18/15	X.XX ± .03	FRACTIONS ± 1/32				
A	INITIAL RELEASE	044ramsev	06/25/14	044sundhr	02/18/15	044sundhr	02/18/15	X.XXX ± .015	ANGLES ± 1°				
+	+	+	+	BOM APPR.	DATE	+	+	UNITS OF MEASURE					
+	+	+	+	DSN APPR.	DATE	+	+	IN					

PRODUCTION

<u>BSEQ</u>	<u>ITEM NUMBER</u>	<u>DESCRIPTION</u>	<u>U/M</u>	<u>QTY</u>	<u>NOTES</u>	<u>FROM</u>	<u>THRU</u>
1	B15-0122	PLATE- ALUM .125 X 3 X 3 TRI W/HLS / REV 1	EA	2		8/4/2014	12/31/2099
2	A15-0612	EXTR- ALUM S/O BOX EXT X 168 (BLK) / REV A	LF	25.67		8/4/2014	12/31/2099
4	A15-0241	EXTR- AL SLIDE-OUT INT W/SLOT X 168 / REV A	LF	18.06		8/4/2014	12/31/2099
7	R40-0040	SEAL- (D) .36 X .50 BLK W/HATS /LTI / REV 0	LF	43.71		8/4/2014	12/31/2099
12	P77-0006	MLDG-CRNR 1 1/2X1 1/2 W/HLS PC BLK / REV A	LF	10.39		8/4/2014	12/31/2099
14	E63-2118	TRIM- CORNER S/O MLDG (OX WHT ABS) / REV 0	EA	4		8/4/2014	12/31/2099
15	M68-1003	SCREW- TEK #10 X 3/4 PFH	EA	38		3/23/2015	12/31/2099
16	M71-0804	SCREW- TEK #8 X 5/8 PPH	EA	14		3/23/2015	12/31/2099
17	M73-1026	SCREW-TEK#10-16X1 1/4POH W/EVLB(BLK	EA	52		3/23/2015	12/31/2099
18	R20-3005	TAPE- SLNT 5/8IN W/2SD ADH(ETRNBND)	LF	25.23		3/23/2015	12/31/2099
19	R24-0055	TAPE- DB 1/16 X 1/2 VHB (3M 4936F)	LF	1		3/23/2015	12/31/2099
20	J86-0233	WDW-IG VSLDR VNT(8)22 1/4WX20 1/8WX1.87/5690 / REV E	EA	2		3/23/2015	12/31/2099
21	N22-9040	PLATE- CORNER (.063)3/8X1 1/2X1 1/2	EA	4		3/23/2015	12/31/2099
22	L71-0286	AWNING- 88IN S/O BLK / REV C	EA	1		3/23/2015	12/31/2099
23	L71-0302	KIT-AWNING HARDWARE TOPPER DOM	EA	1		3/23/2015	12/31/2099

*****END OF BILL*****

<u>BSEQ</u>	<u>ITEM NUMBER</u>	<u>DESCRIPTION</u>				<u>U/M</u>	<u>QTY</u>	<u>NOTES</u>	<u>FROM</u>	<u>THRU</u>
2	A15-0612	EXTR- ALUM S/O BOX EXT X 168 (BLK) / REV A				LF	25.67		8/4/2014	12/31/2099
	2	X	85	1/4		2		SEE DETAIL		
	3	X	68	3/4		2		SEE DETAIL		
4	A15-0241	EXTR- AL SLIDE-OUT INT W/SLOT X 168 / REV A				LF	18.06		8/4/2014	12/31/2099
	4	X	65	7/16		1		SEE DETAIL		
	5	X	85	7/8		1		SEE DETAIL		
	6	X	65	7/16		1		SEE DETAIL		
7	R40-0040	SEAL- (D) .36 X .50 BLK W/HATS /LTI / REV 0				LF	43.71		8/4/2014	12/31/2099
	7	X	68	11/16		2				
	8	X	85	3/16		2				
	9	X	65	7/16		1				
	10	X	85	7/8		1				
	11	X	65	7/16		1				
12	P77-0006	MLDG-CRNR 1 1/2X1 1/2 W/HLS PC BLK / REV A				LF	10.39		8/4/2014	12/31/2099
	12	X	33	7/16		2				
	13	X	28	7/8		2				

*****END OF BILL*****